

# XPAND REACH

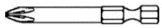


## 120° Station – Assembly Instructions

### Tools Required



Cordless Drill



Phillips bit with extension  
for Work Surface screws  
(XP-Screw-WS)



3/16 Hex drive bit  
for XP-Screws



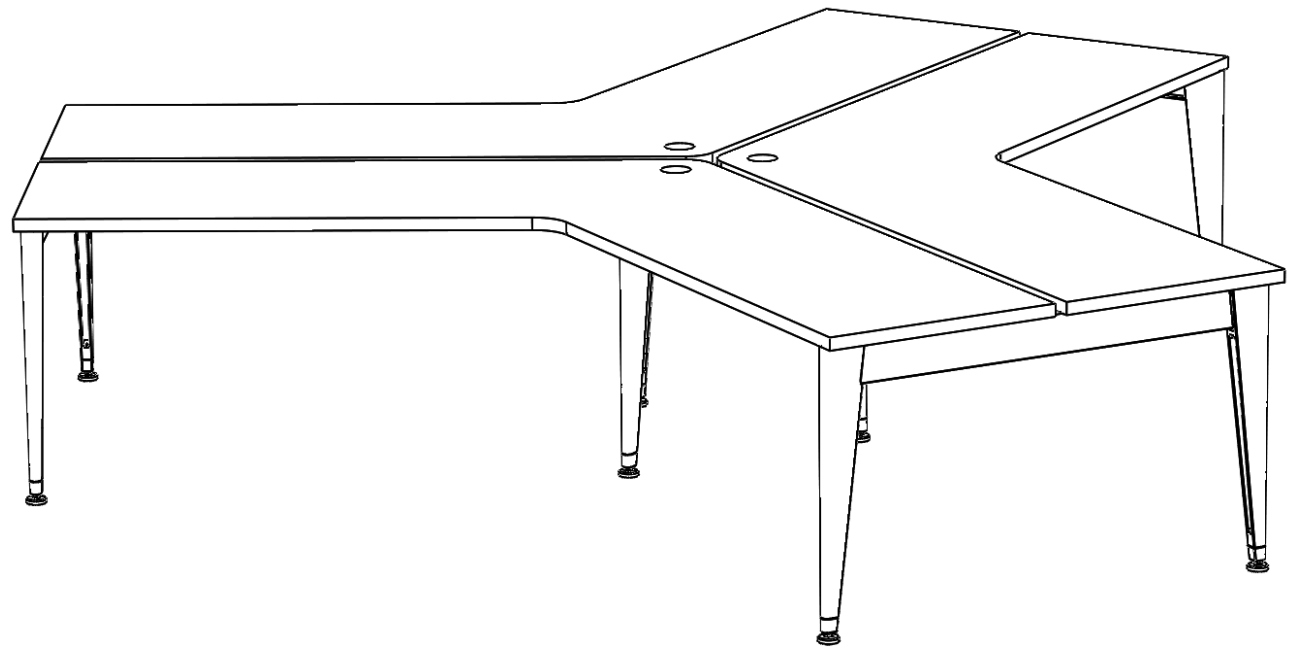
Measuring Tape



Level


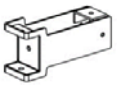

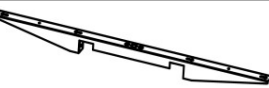


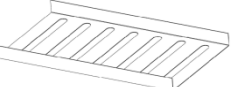


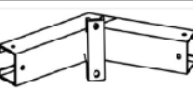

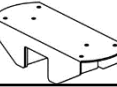


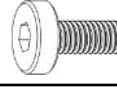

Rubber Mallet



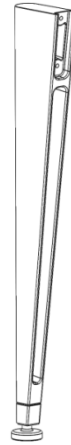
For additional assembly support, refer to [www.openplan.com](http://www.openplan.com)  
or contact 844.OPS.OPS1

# XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX"	
4	XP-WSSA-XX	Work Surface Support Arm, Double	
5	XP-LRC-XX"	Leg Rail Cover XX"	
6	XP-SB-XX	Stretcher Bar, XX"	
7	XP-CTA-XX	Cable Tray	

Item	Part name	Part Description	Image
8	XP-120-Inside	120 Inside Bracket	
9	XP-CTC	Cable Tray Clip	
10	XP-WSSB	Work Surface Support Bracket	
11	XP-WS-Glide	Glide for Work Surface	
12	XP-CWSXXXX	120 Degree Work Surface	
13	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw	
14	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	

XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same.



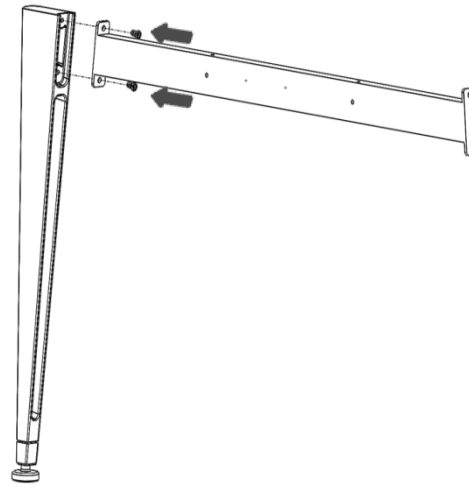
Tapered leg  
(XP-LA)



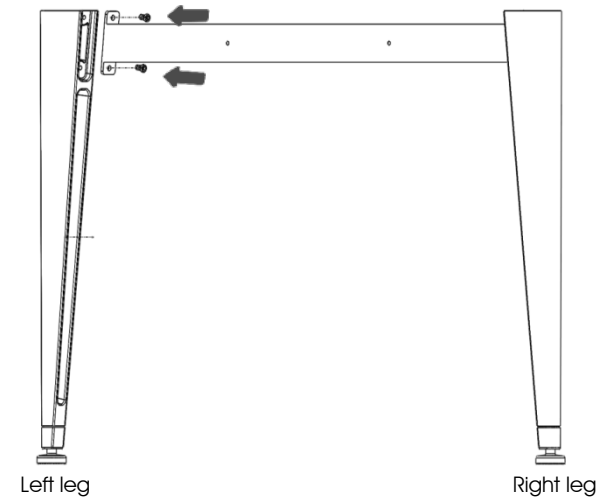
Rectangular leg  
(XP-LA-RL)

**Step 1:** Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

**Step 2:** Assemble the Leg Assembly (XP-LA) to the Leg Rail (XP-LR-XX) using (2) XP-Screws.



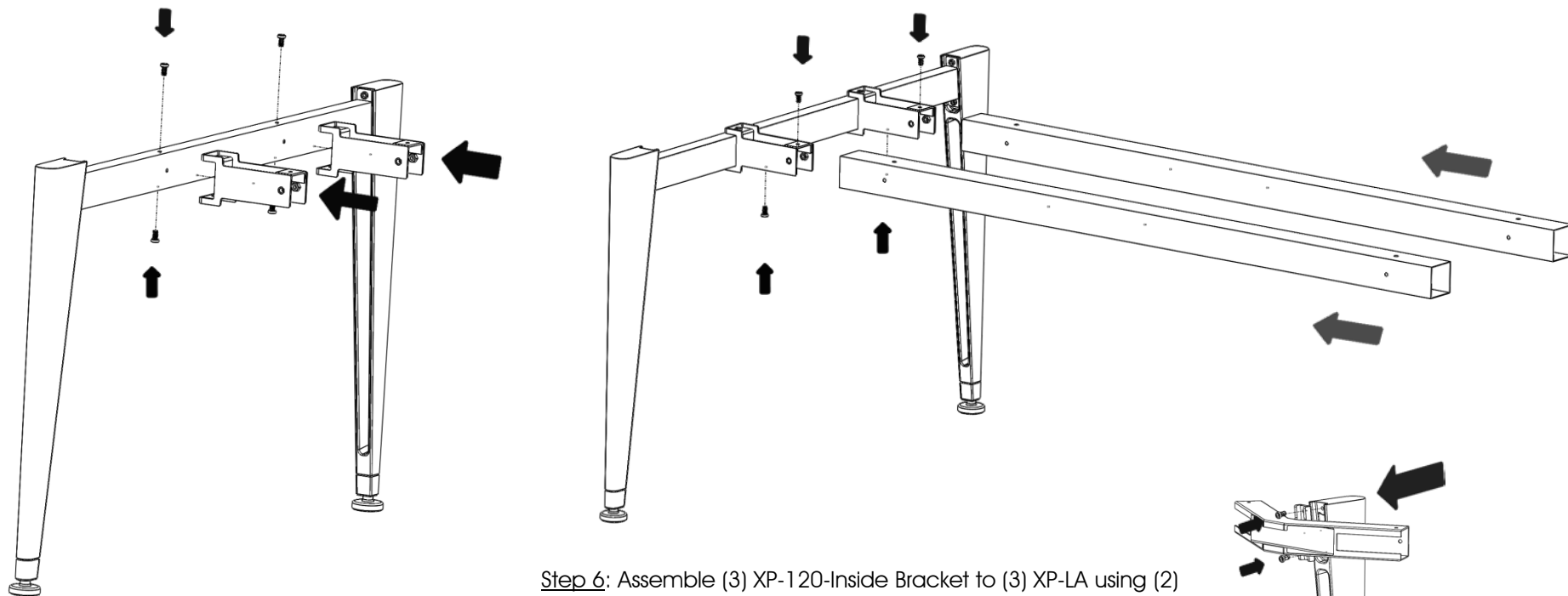
**Step 3:** Assemble another XP-LA to the other end of the Leg Rail using (2) XP-Screws.



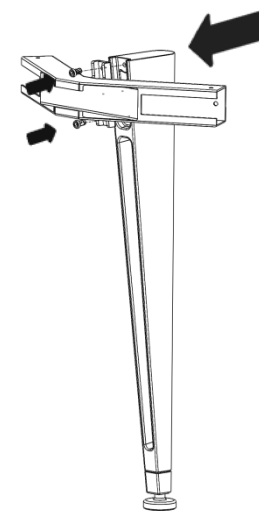
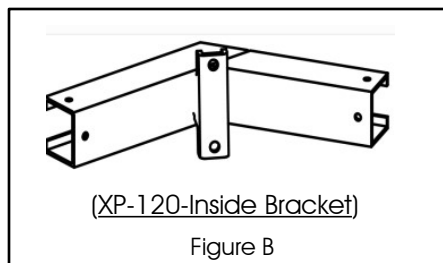
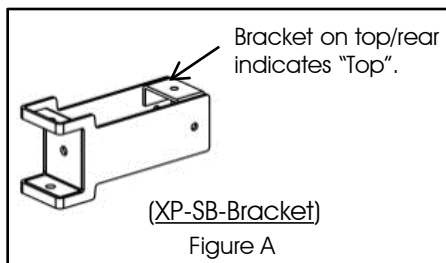
**Step 4:** Assemble the XP-SB-Brackets to the Leg Rail using (3) XP-Screws per Bracket. Make sure the Top Surface of the Bracket faces upwards. Figure A shows the Top surface of the Bracket.

**Step 5:** Assemble the XP-SB-XX (Stretcher Bars) to the XP-SB-Brackets using (2) XP-Screws per Bracket.

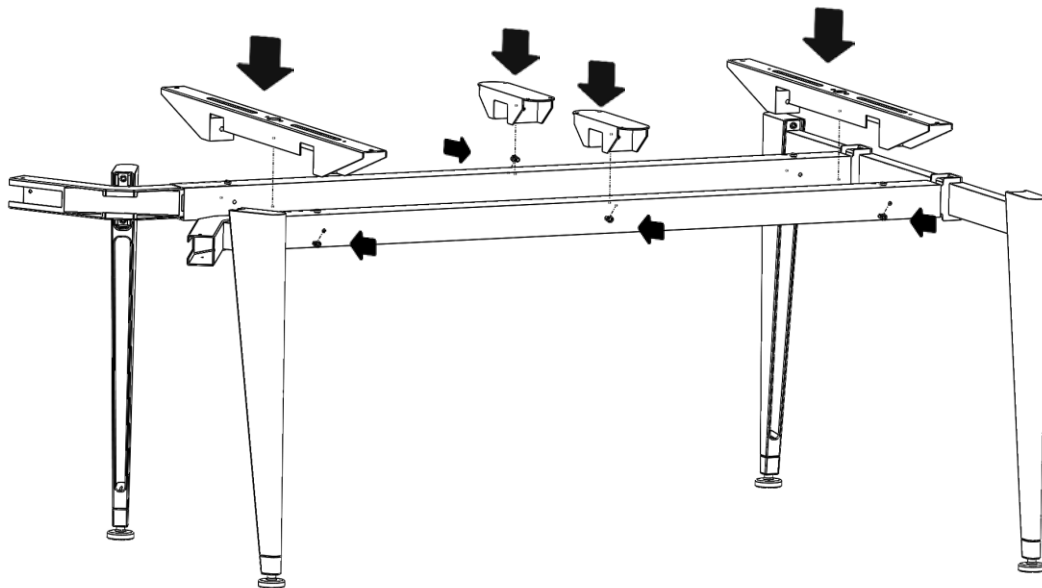
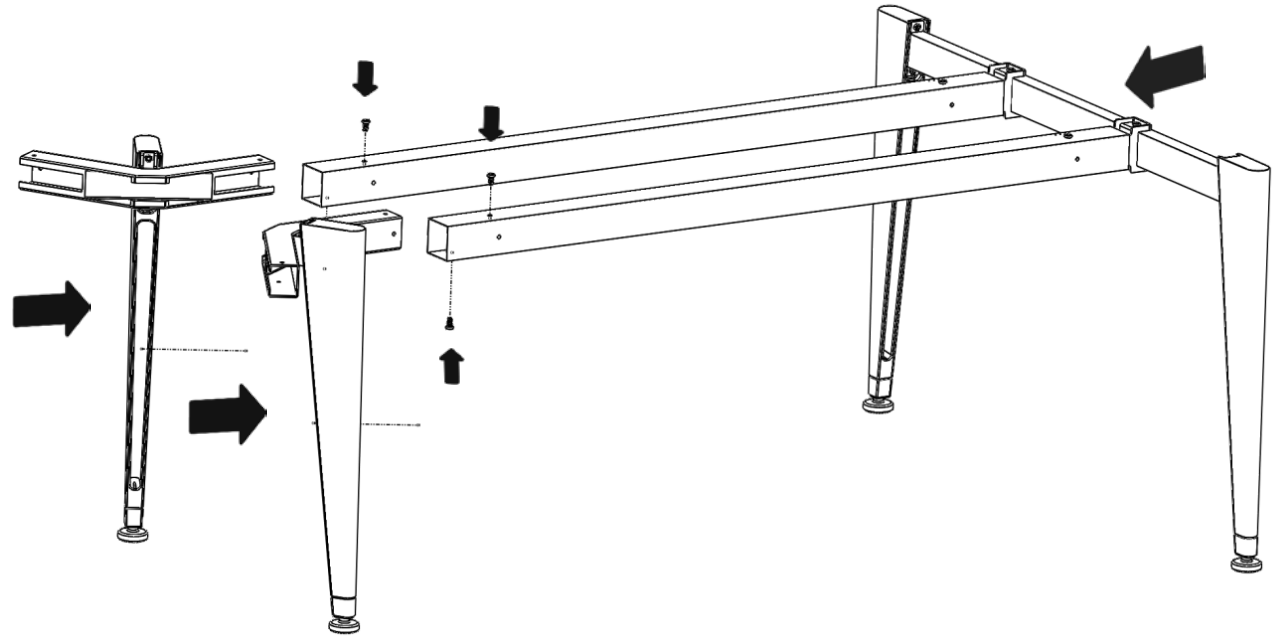
*Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.*



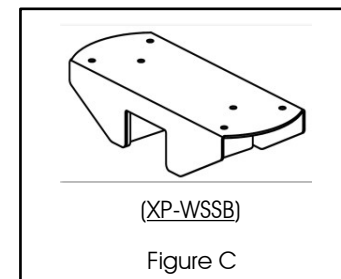
**Step 6:** Assemble (3) XP-120-Inside Bracket to (3) XP-LA using (2) XP-Screws per Leg.



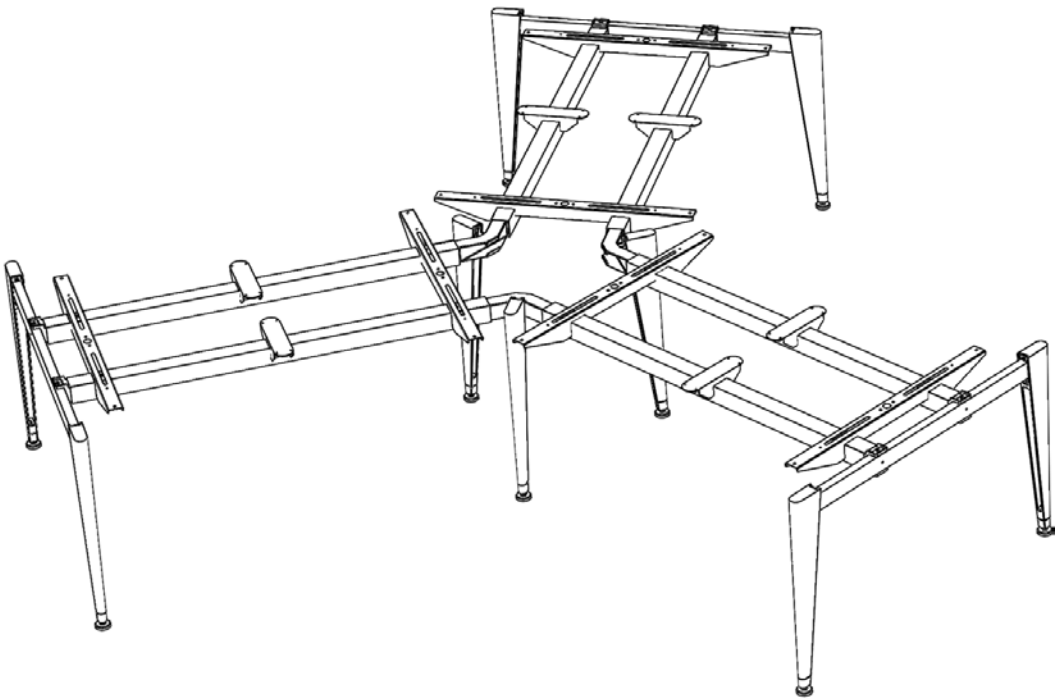
Step 7: Assemble (2) XP-120-Inside Bracket Assembly to Stretcher bar using (2) XP-Screw per Bracket.



Step 8: Place Work Surface Support Arms (XP-WSSA-XX) on either side of the Stretcher bar and assemble it with the (2) XP-Screws per arm.

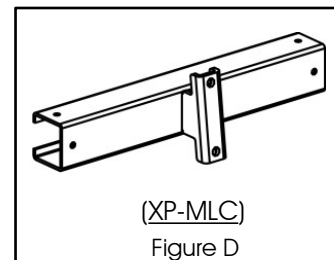


*Note: If the Stretcher bars are longer than 48" long, assemble (1) XP-WSSB to the center of the Stretcher bar using (1) XP-Screw as a Set Screw. No XP-WSSB is used for Stretcher bars less than 48".*

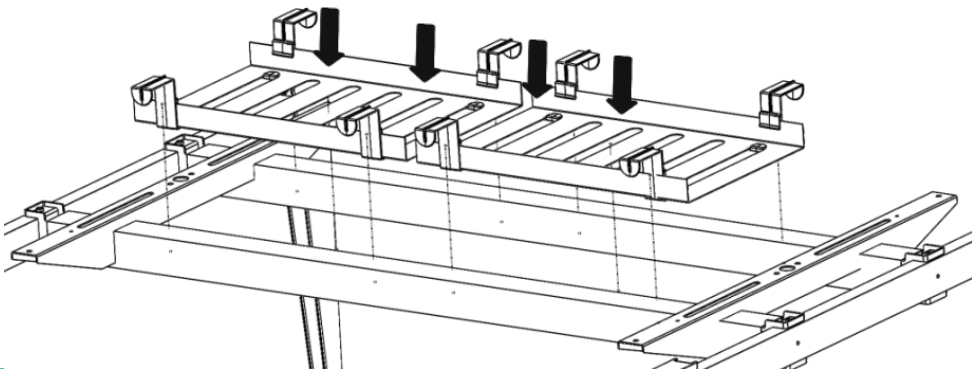
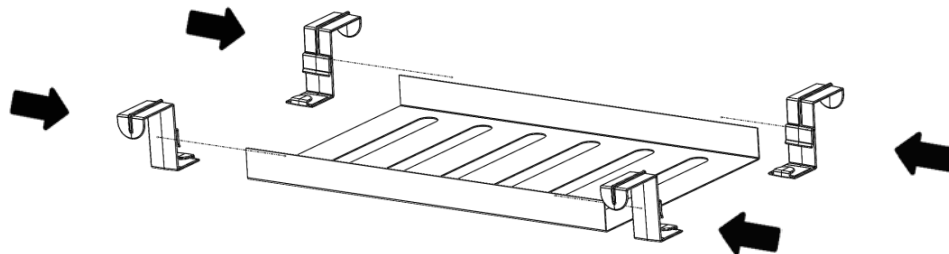


Step 9: Repeat Step 2 to Step 5 to build (2) more End Leg Assemblies with Stretcher bars. Repeat Step 7 and Step 8 to assemble the Stretcher bars to XP-120-Inside Bracket to get a 120 degree (3) pod.

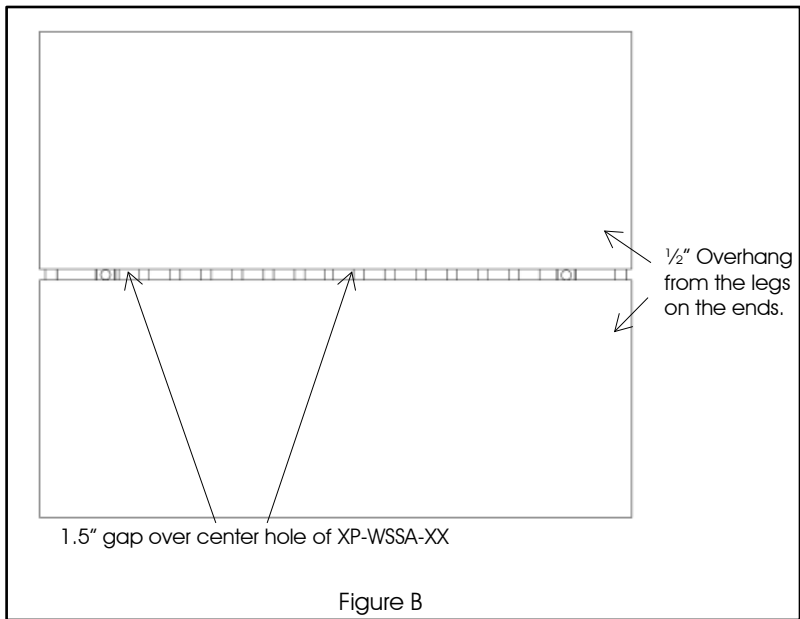
*Note: To build a 120 degree (6) Pod, repeat Step (2) to Step (9) and don't assemble one of the End Leg Assembly yet. Connect (2) 120 degree (3) pods with a XP-MLC using (2) XP-Screws per connector.*



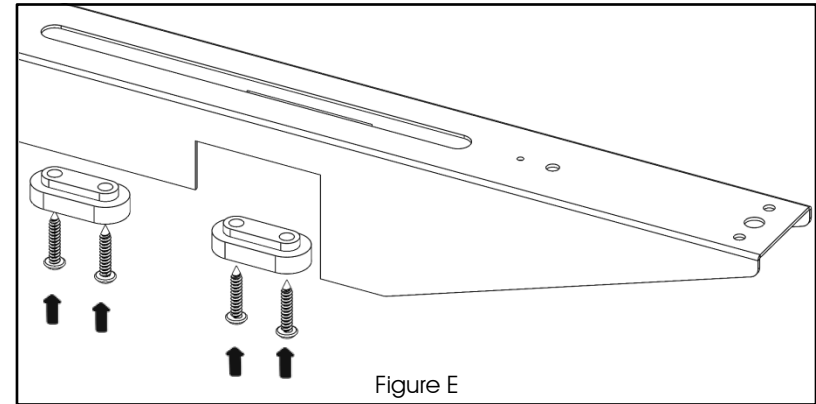
Step 10: Slide Cable Tray Clips onto the Cable Trays.



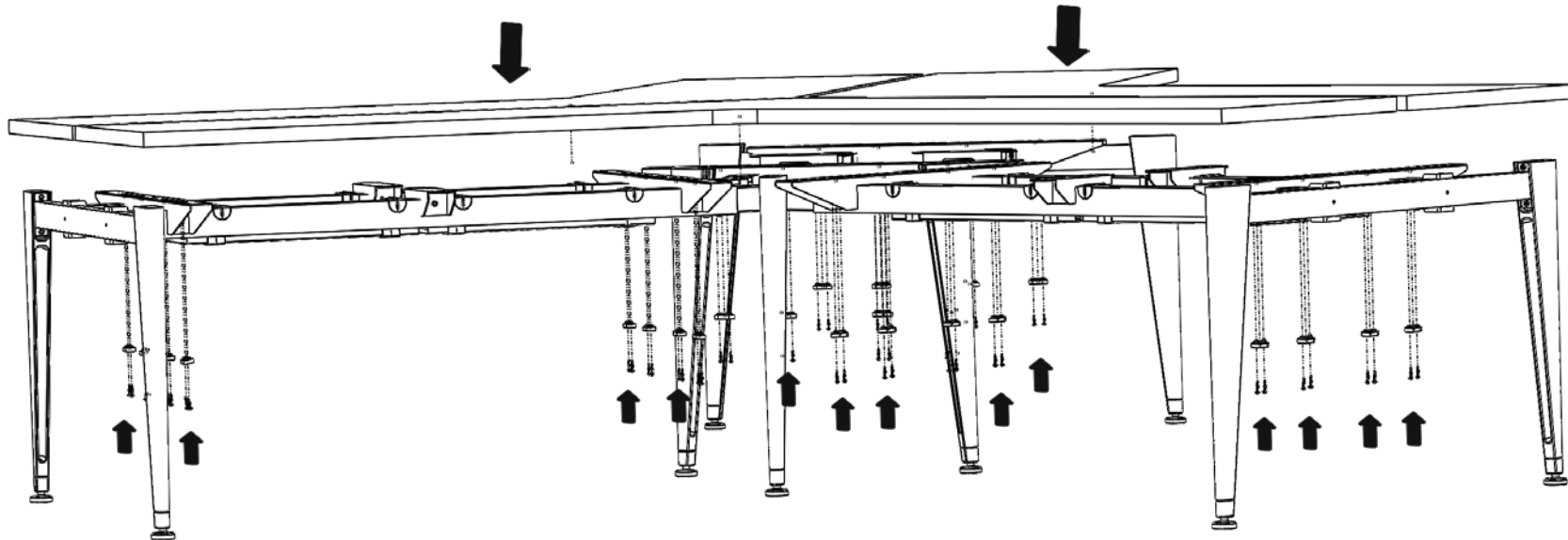
Step 11: Secure the assembled Cable Tray Clips to the Stretcher Bar



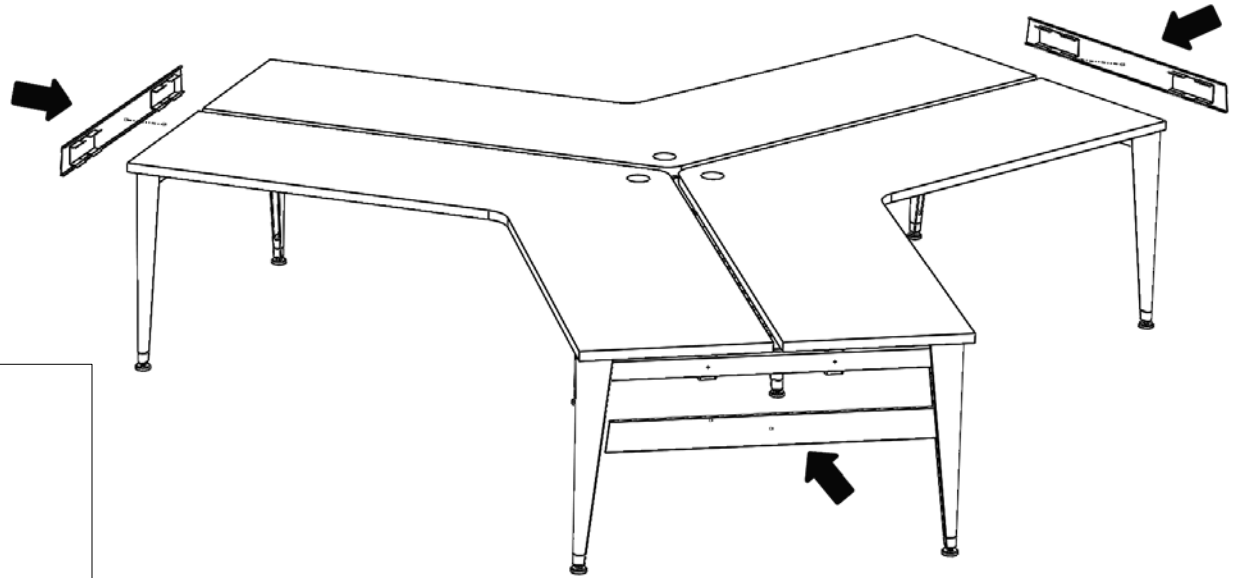
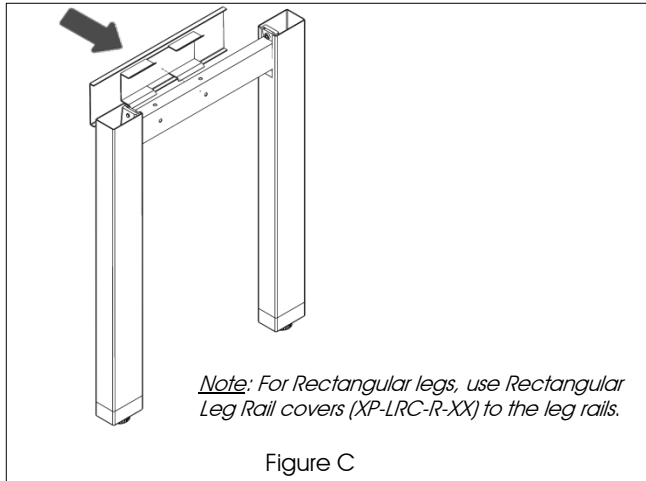
**Step 12:** Place the Work Surface on XP-WSSA-XX and center it over the large hole in the XP-WSSA-XX. Leave 1/2" overhang on each side edge. Using XP-Glides and the Work Surface screws (Shown in Figure E), secure the Work Surface to the XP-WSSA-XX using (4) Work Surface Screws (XP-SCREWS-WS) per arm.



*Note: If you want the Work Surface to slide using the glides, don't screw the Work Surface to the XP-WSSB.*



Step 13: Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.



Step 14: Level the Station unit by turning the leveling feet.