

# XPAND REACH

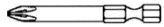


## Single Station– Double Sided Bench - Assembly Instructions

### Tools Required



Cordless Drill



Extended Phillips bit  
for Work Surface screws  
(XP-Screw-WS)



3/16 Hex drive bit  
for XP-Screws



Measuring Tape



Level


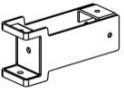

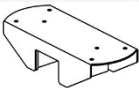




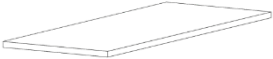


Rubber Mallet



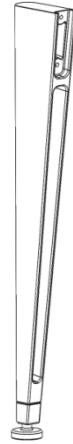
For additional assembly support, refer to [www.openplan.com](http://www.openplan.com)  
or contact 844.OPS.OPS1

# XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX" (XX= 24/30/36)	
4	XP-WSSB	Work Surface Support Arm, Single	
5	XP-LRC-XX"	Leg Rail Cover XX"	

Item	Part name	Part Description	Image
6	XP-SB-XX	Stretcher Bar, XX"	
7	XP-TXXXX	Work Surface XXXX"	
8	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	
9	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	

XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same...



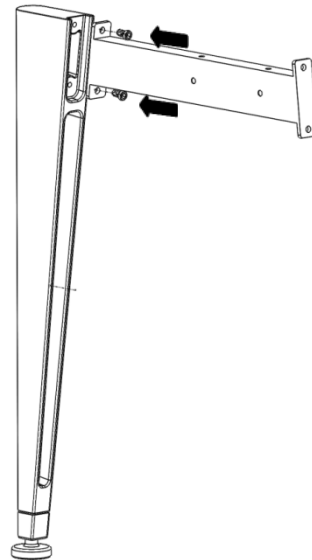
Tapered leg  
(XP-LA)



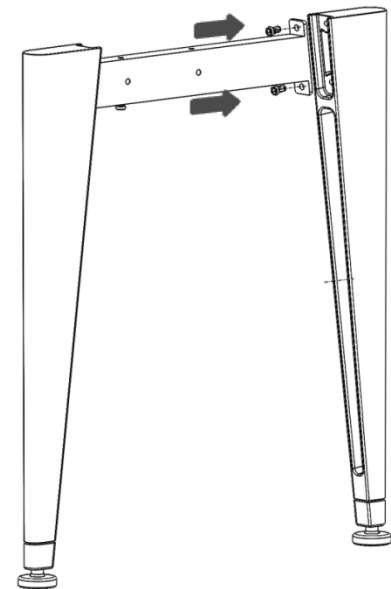
Rectangular leg  
(XP-LA-RL)

Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

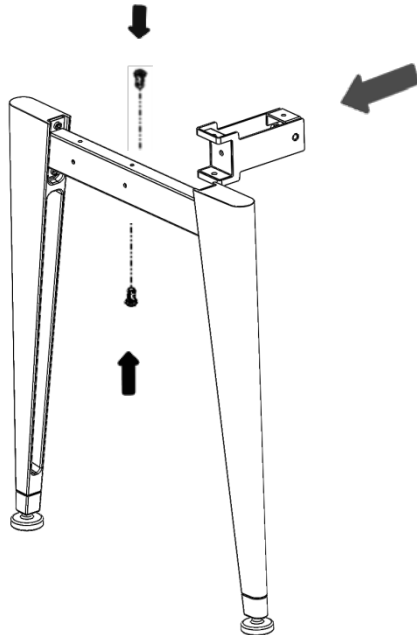
Step 2: Attach the Leg Assembly (XP-LA) to the Leg Rail (XP-LR-XX) using (2) XP-Screws.



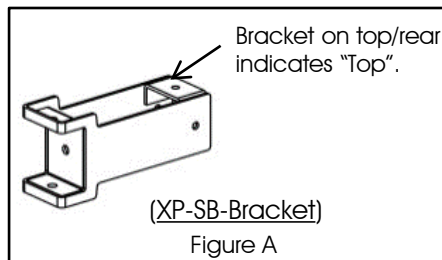
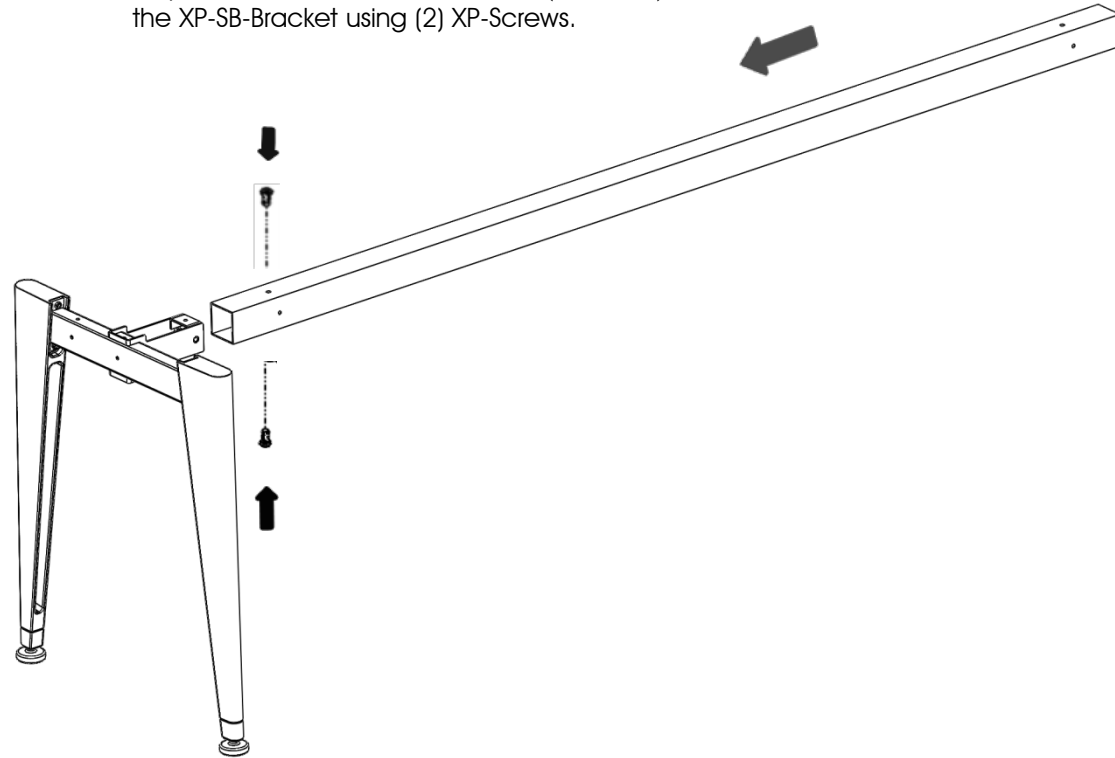
Step 3: Attach another Leg Assembly to the other end of the Leg Rail using (2) XP-Screws.



Step 4: Assemble the XP-SB-Bracket to the **Center** location of the Leg Rail using (2) XP-Screws. Make sure the Top Face of the Bracket faces upwards. See Figure A.



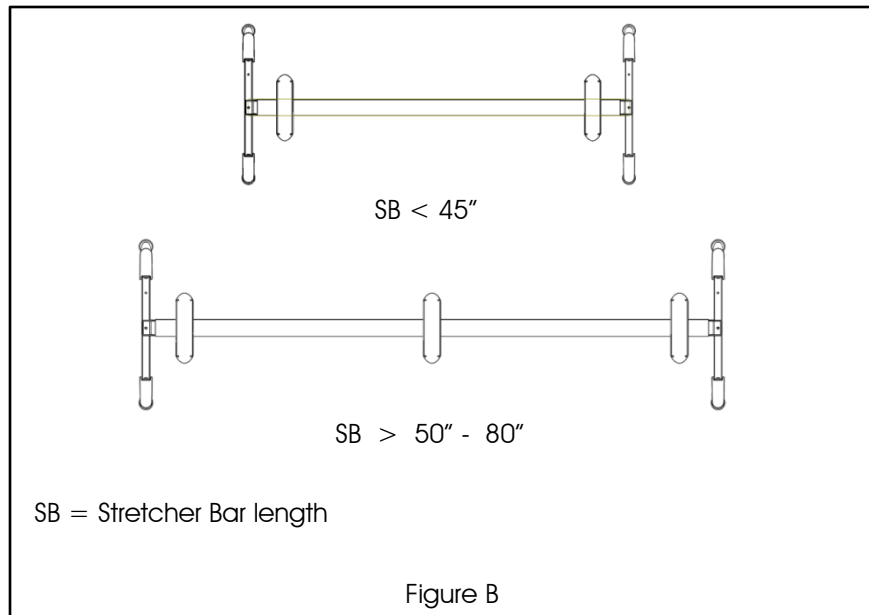
Step 5: Assemble the Stretcher Bar (XP-SB-XX) to the XP-SB-Bracket using (2) XP-Screws.



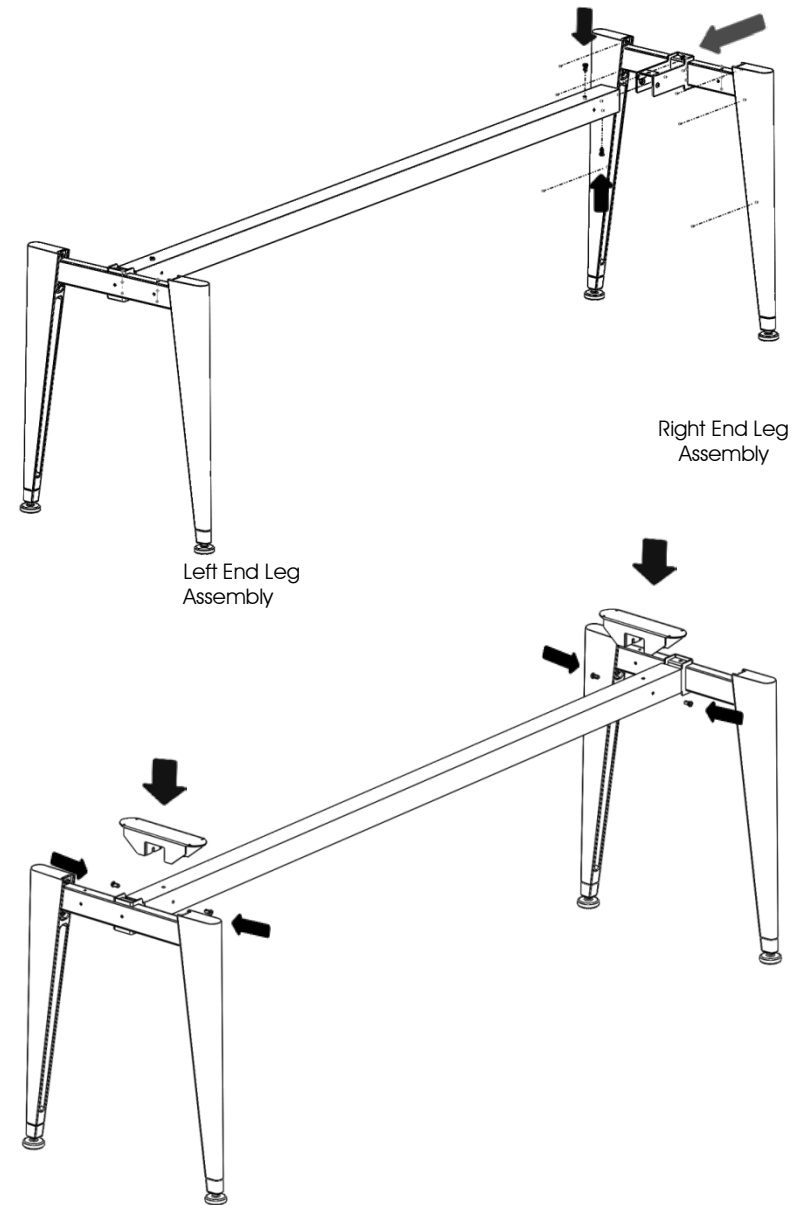
*Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.*

**Step 6:** Repeat steps 2-4 to build another End Leg Assembly with SB-Bracket. Assemble the 2<sup>nd</sup> Leg assembly to the Stretcher Bar using (2) XP-Screws.

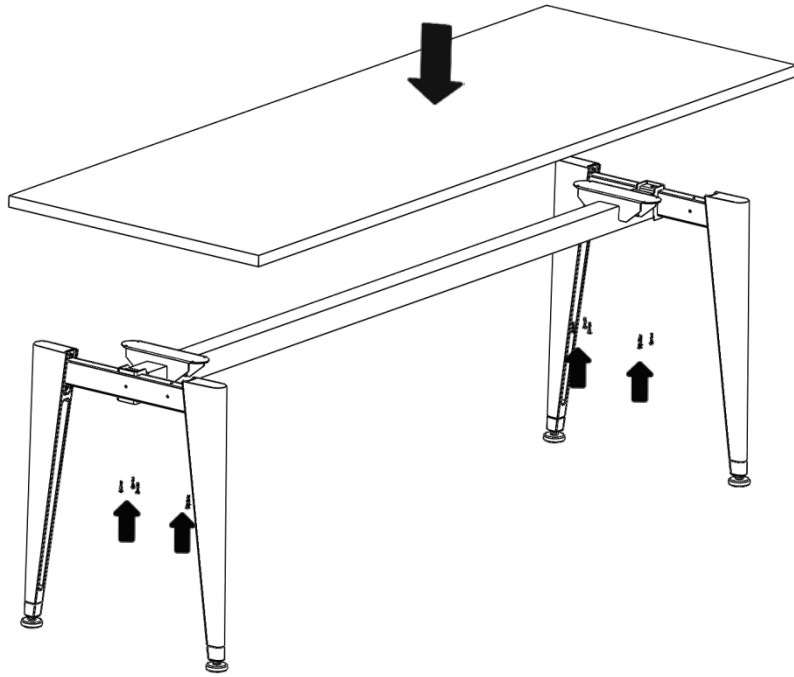
*Note:* If multiple Single benches need to be ganged, don't attach 2nd End Leg Assembly yet. Refer to Instructions "Single Bench-Multiple Stations" for more information to attach XP-MLC-Single or XP-MLC-Single-S to the other end of the Stretcher Bar.



*Note:* Figure B shows the number of XP-WSSB's assembled to Stretcher Bars of different lengths. XP- Screws will be used as set screws when used on center.



**Step 7:** Place Work Surface Support Brackets (XP-WSSB) on the Stretcher bar using (2) XP-Screw as set screw.



Step 10: Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.

Step 11: Level the Single Station unit by turning the leveling feet.

Step 9: Place the Work Surface on the bench. Center the Work Surface by leaving  $\frac{1}{4}$ " overhang on each side and  $\frac{1}{2}$ " overhang on front and back side. Secure the Work Surface to the Work Surface Support Bracket using (4) Work Surface Screws (XP-SCREWS-WS) per Bracket.

