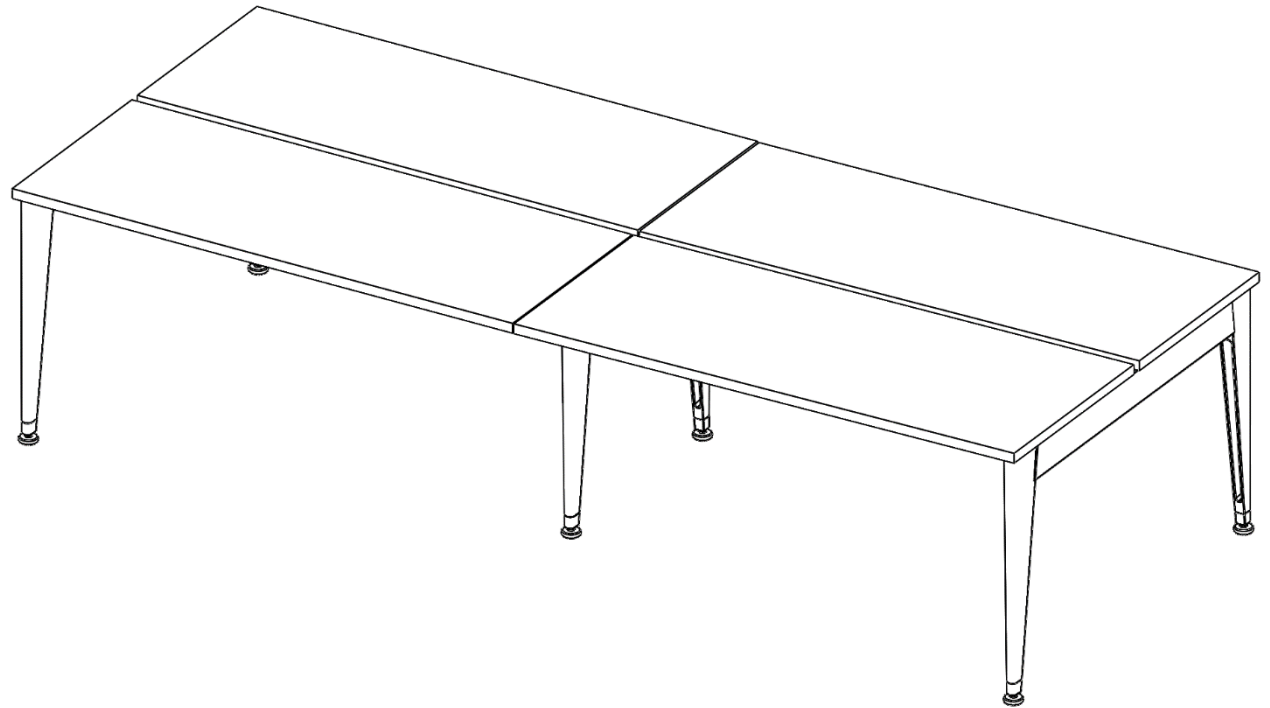
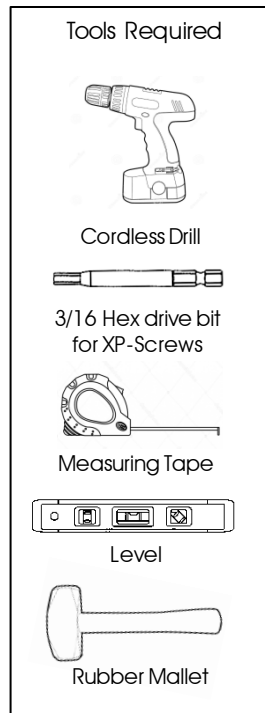


# XPAND REACH


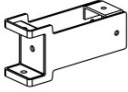




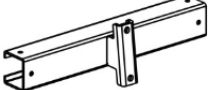


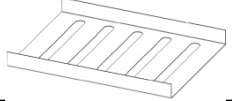

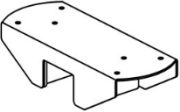



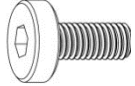
## Double Bench: Multiple Station- Assembly Instruction:



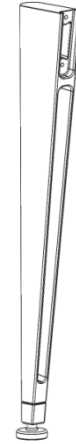
For additional assembly support, refer to [www.openplan.com](http://www.openplan.com)  
or contact 844.OPS.OPS1

# XPand Parts Used for Assembly

Item	Part name	Part Description	Image
1	XP-LA	Leg Assembly	
2	XP-SB-Bracket	Stretcher Bar Bracket	
3	XP-LR-XX	Leg Rail, XX"	
4	XP-WSSA-XX	Work Surface Support Arm, Double	
5	XP-LRC-XX"	Leg Rail Cover XX"	
6	XP-SB-XX	Stretcher Bar, XX"	
7	XP-MLC	Mid Leg Connector	

Item	Part name	Part Description	Image
8	XP-CTA-XX	Cable Tray	
9	XP-CTC	Cable Tray Clip	
10	XP-WSSB	Work Surface Support Bracket	
11	XP-WS-Glide	Glide for Work Surface	
12	XP-TXXXX	Work Surface	
13	XP-SCREWS	5/16-18 x .5" Hex Socket Cap Screw, FT, SS	
14	XP-SCREWS-WS	10-9X1 PH Pan Head, ST P'bd Screw, ZP	

XPand offers two types of end legs, Tapered legs and Rectangular legs. Though the legs look different, the assembly process is same.



Tapered leg  
(XP-LA)

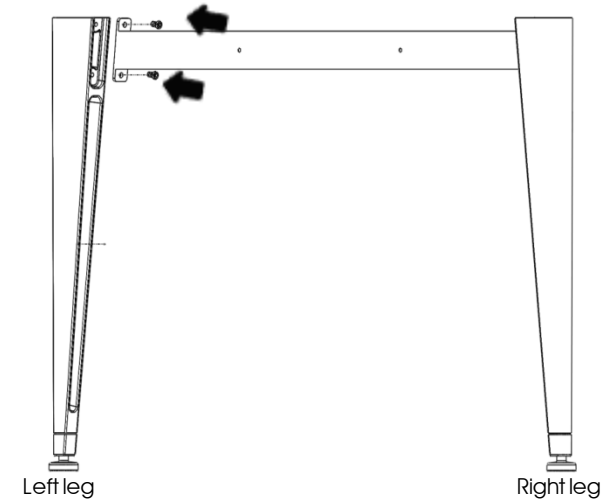
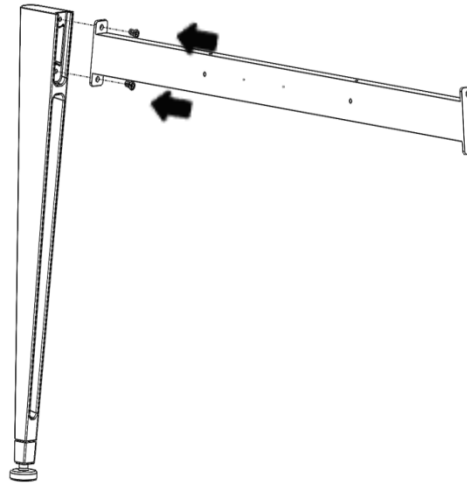


Rectangular leg  
(XP-LA-RL)

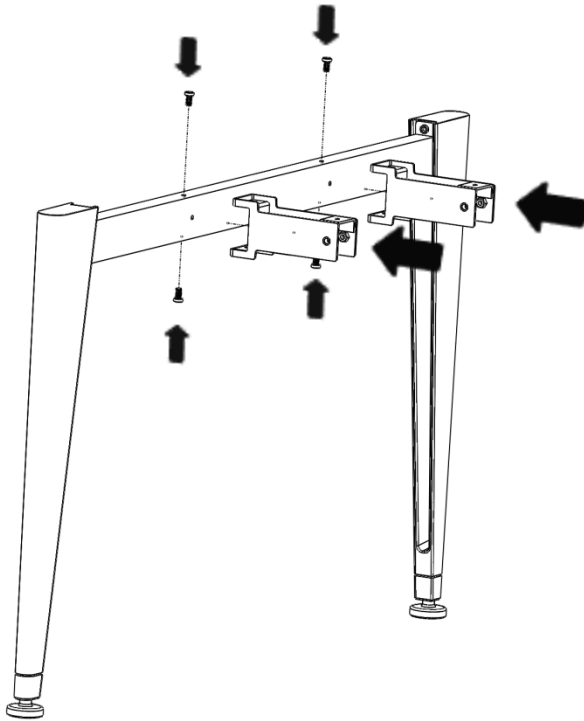
Step 1: Prepare a large floor space to put the XPand order together. Unpack the parts and check to see if all the XPand parts are present as per the sales order pick list.

Step 2: Attach the Leg Assembly (XP-LA) to the Leg Rail (XP-LR-XX) using (2) XP-Screws.

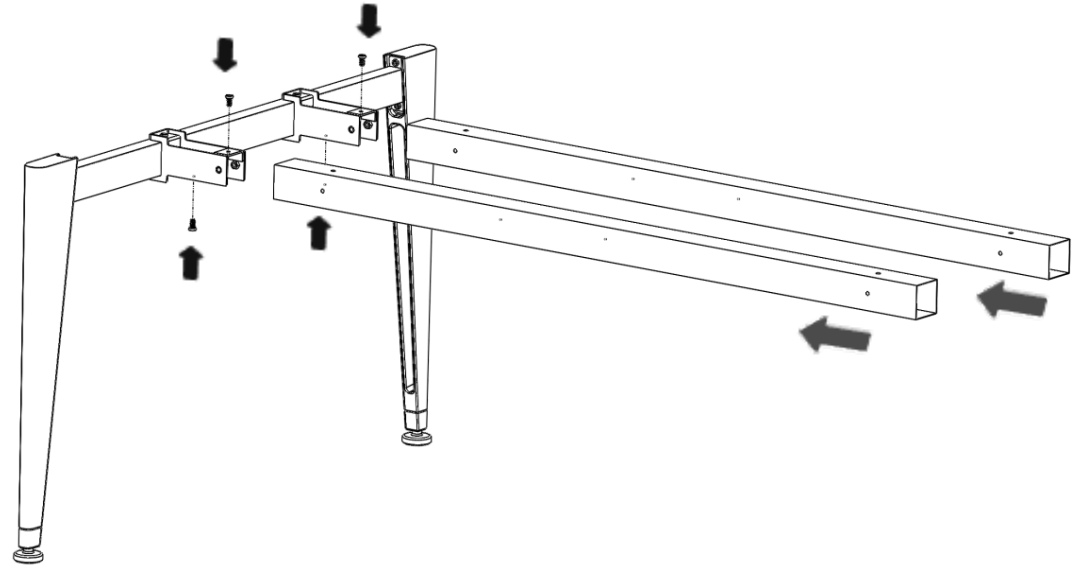
Step 3: Attach another Leg Assembly to the other end of the Leg Rail using (2) XP-Screws.



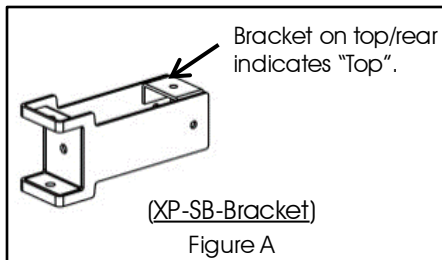
Step 4: Assemble (2) XP-SB-Brackets to the Leg Rail using (2) XP-Screws per Bracket. Make sure the Top Face of the Bracket faces upwards. See Figure A.



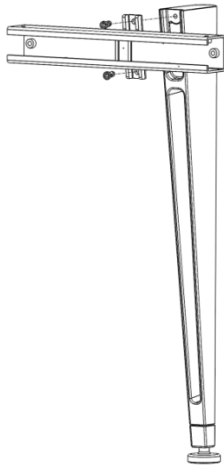
Step 5: Assemble the Stretcher Bars (XP-SB-XX) to the XP-SB-Brackets using (2) XP-Screws per Bracket.



*Note: The Stretcher bar is 5" shorter than the specified size. For example, XP-SB-60 is actually 55" long.*

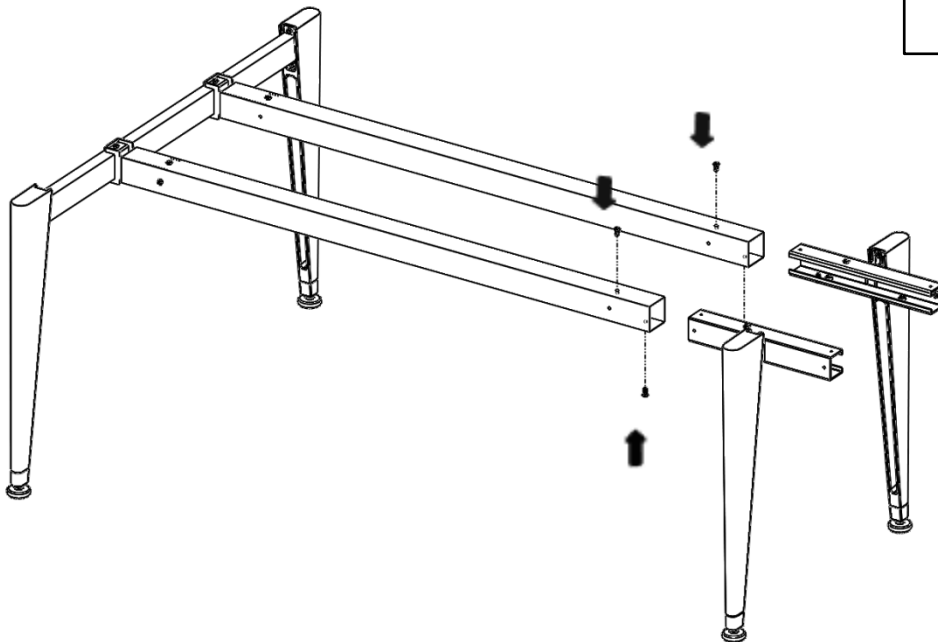
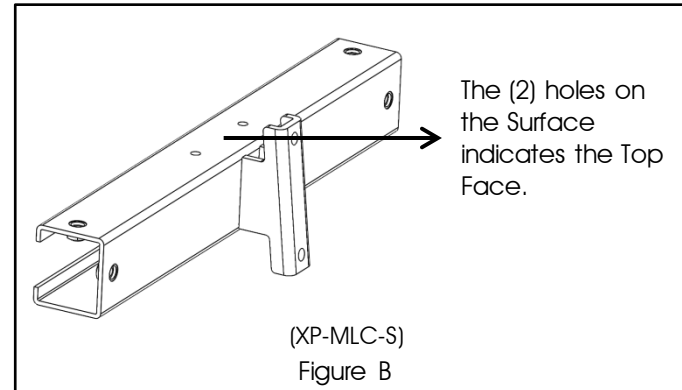


Step 6: Assemble two XP-MLC (Mid Leg Connector) to the XP-LA legs using (2) XP-Screws.

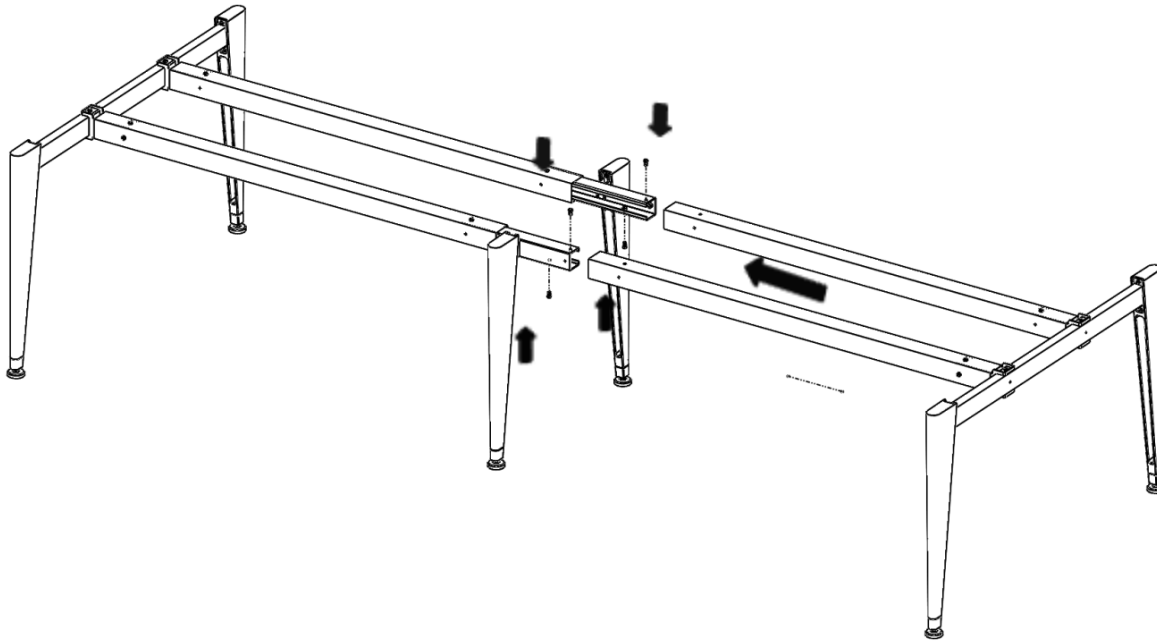


Note:

*For orders with Return Glass Assemblies , XP-MLC-S is used instead of XP-MLC*



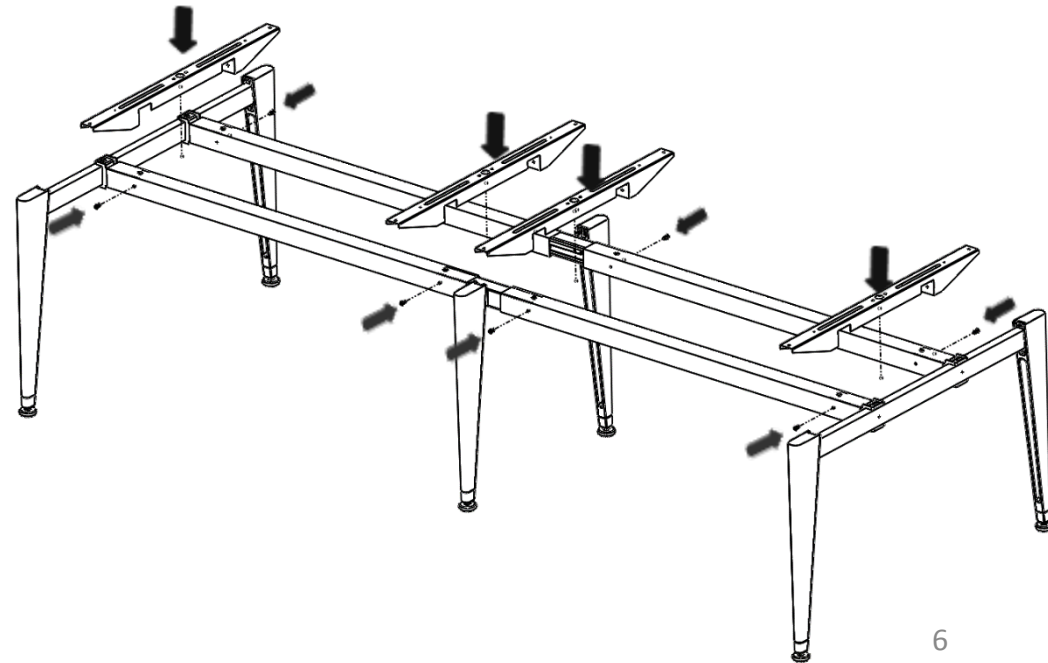
Step 7: Assemble both the Mid Leg Assemblies to the Stretcher Bars using (2) XP-Screws per Connector.



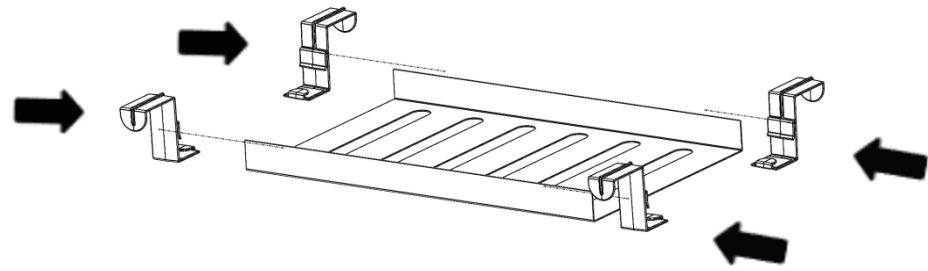
Step 8: Repeat Step 2 to Step 5 to build another End Leg Assembly with XP-SB-Brackets and Stretcher Bars. Assemble the Stretcher Bar to the Mid Leg Connector using (2) XP-Screws per Connector.

*Note:* If multiple Double Benches need to be ganged, don't attach the 2<sup>nd</sup> End Leg Assembly yet. Repeat Step 6 to build (2) Mid-Leg Connectors and repeat Step 7 to assemble it.

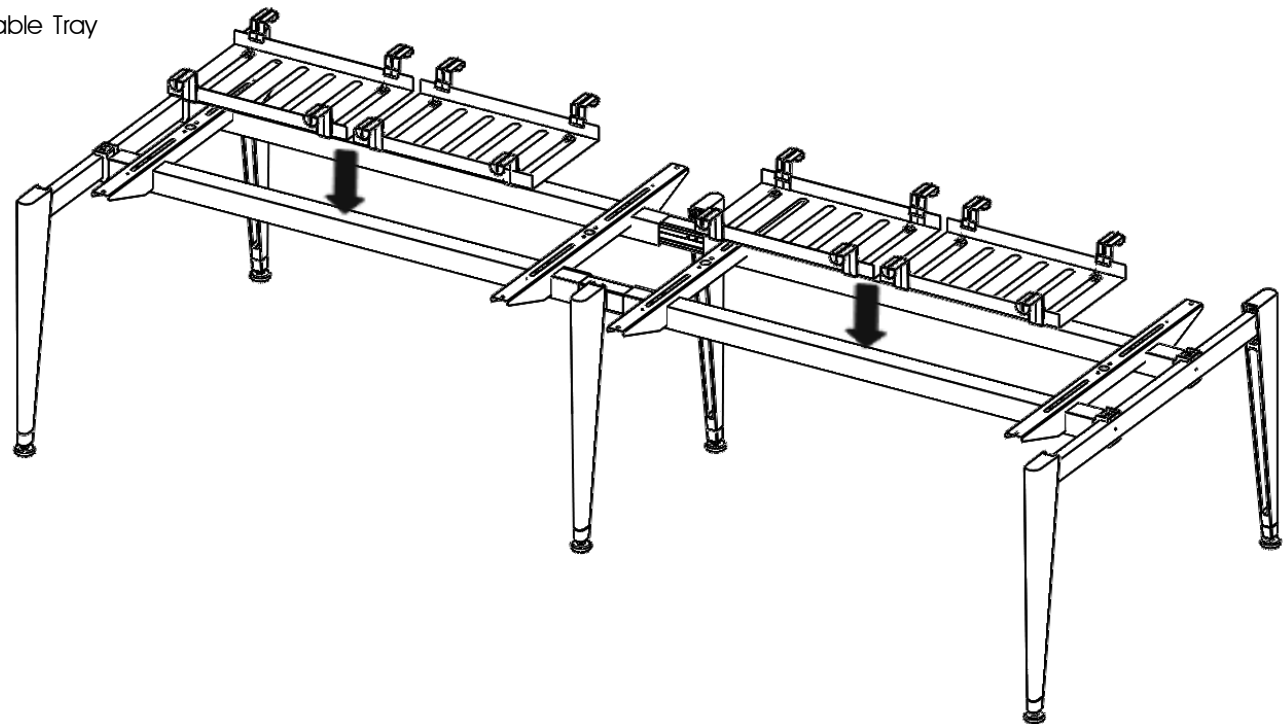
Step 9: Place Work Surface Support Arms (XP-WSSA-XX) on either side of the Stretcher bar and assemble it with the (2) XP-Screws per arm.



Step 10: Slide Cable Tray Clips onto the Cable Trays.

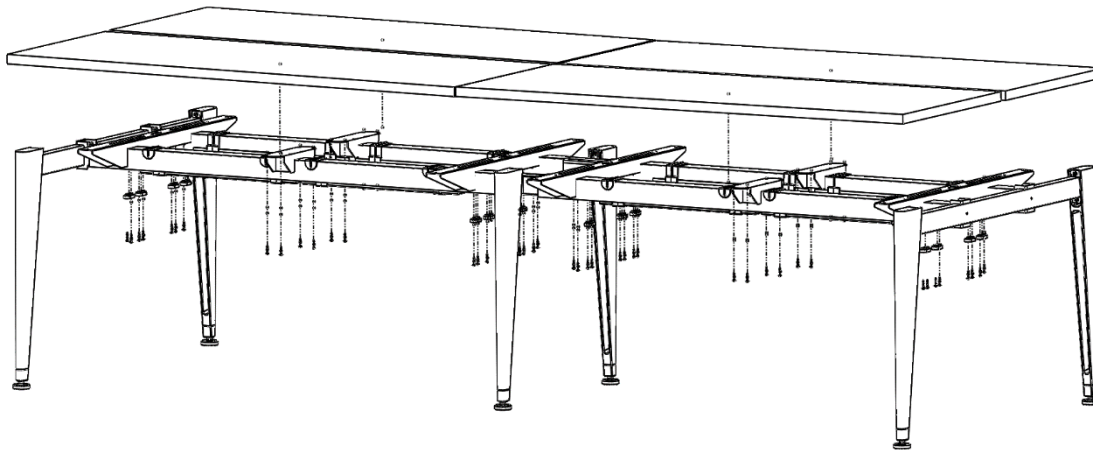
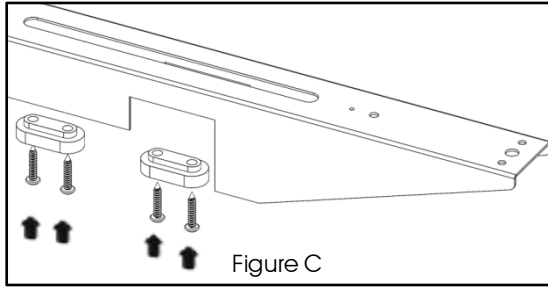
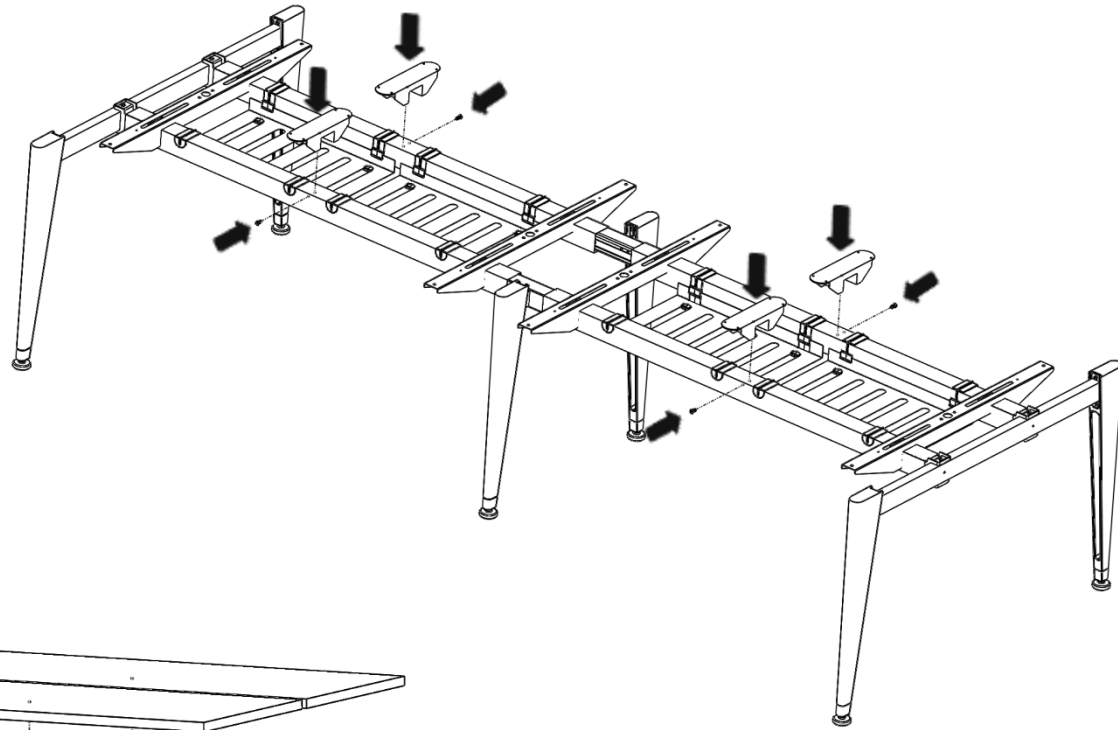


Step 11: Secure the assembled Cable Tray Clips to the Stretcher Bar.



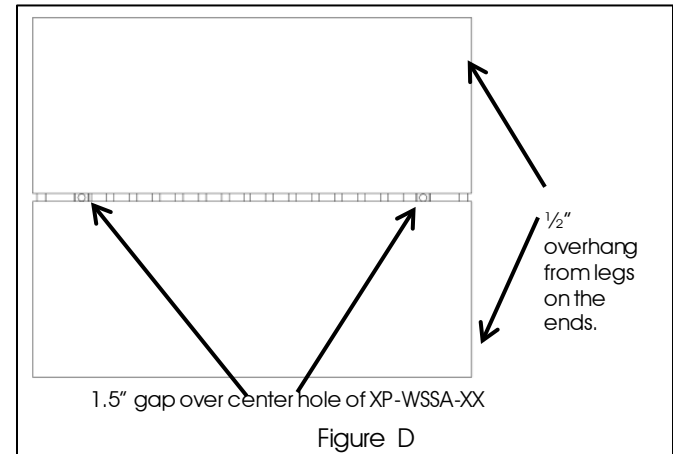
**Step 12:** If the Stretcher bars are longer than 48", assemble (1) XP-WSSB to the center of the Stretcher bar using (1) XP-Screw as a Set Screw.

*Note: No XP-WSSB is used for Stretcher bars less than 48".*



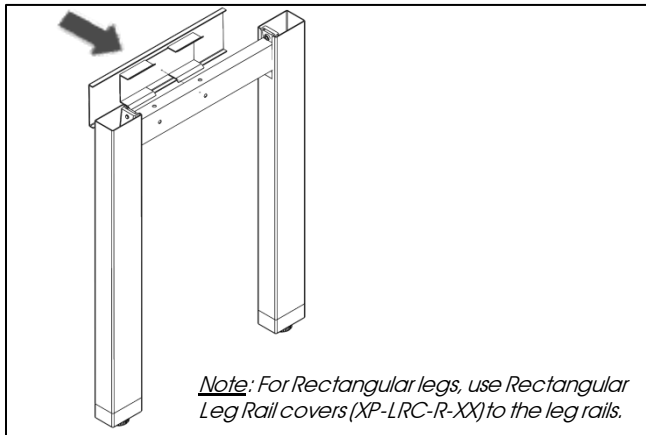
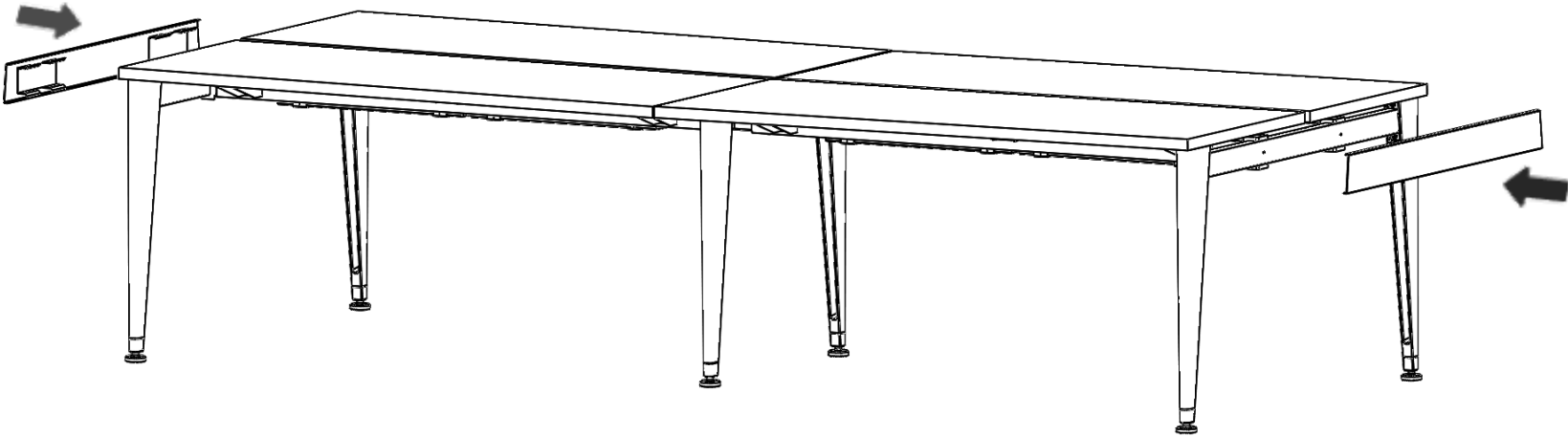
**Step 13:** Place the Work Surfaces on the support brackets and position them 1.5" apart, centered over the large hole in the XP-WSSA-XX. Leave 1/2" overhang on each side edge (as shown in Figure B). Secure the Work Surface to the XP-WSSA-XX using (4) glides & (8) Work Surface Screws (XP-SCREWS-WS) per arm (Shown in Figure C & D).

*Note: If you want the Work Surface to slide using the glides, don't screw the Work Surface to the XP-WSSB.*





Step 14: Snap on the Leg Rail Covers (XP-LRC-XX) to the Leg Rails.



*Note: For Rectangular legs, use Rectangular Leg Rail covers (XP-LRC-R-XX) to the leg rails.*

Step 15: Level the Station unit by turning the leveling feet.